

A		B				C			D	
HGI Part No.	<div style="border: 1px solid black; padding: 5px;"> 28/05/2020 HENRY <i>JTP</i> APPROVED DOCUMENT </div>	REV. 版本	ECN 工程变更通知	Description 变更描述		Name 变更人	Date 变更日期			
1004Z-1008										
<div style="text-align: center;"> </div> <div style="text-align: right; margin-top: 20px;"> <p>Stamping "H4" Font:AGaramond LT Bold 冲印"H4" 字体: AGaramond LT Bold</p> </div>										
<p>Technical requirements: 技术要求:</p> <ol style="list-style-type: none"> Copper tube must comply with ASTM B280 or AS 1432-1966 99.90% min Cu and min Ph of 0.015% and 0.040% max; 铜管必须符合ASTM B280 或AS 1432-1966标准,最小含铜量99.90%, 最小Ph 0.015%, 最大Ph0.04%; Maximum of 1% ovality acceptable for the connection pockets; 承接口处椭圆度≤1%; Parts need to be branded according to logo requirement; 零件需按要求打印商标; No sharp edges or shoulders. All changes in shape must be with a smooth and suitable radius for maximum strength; 没有飞边和毛刺, 所有形状改变的地方必须是平滑的并且适用于最大强度; Minimum Wall thickness is the minimum wall thickness anywhere within the fitting after forming; 最小壁厚是指成型后任意位置的壁厚。 										
						Description 产品名称 Bush (CU) 5/8" OD x 1/2" ID R410A 铜衬套 5/8" OD x 1/2" ID R410A				
						Drawing No. 图纸编号 M040201710	REV 版次 A			
						Material Master No. 物料编号 040201710	Drawing Size 图幅 A4			
						Material 材质 TP2	Sheet Number 页码 1/1			
						Attribute 属性 5/8" OD x 1/2" ID	Third Angle Projection 第三视角 			
				Dimensions inside an oval are critical dimensions 椭圆内尺寸为关键尺寸			Estimated Weight 预估重量 10.27g			
Linear Dimensions 线性尺寸	0 Decimal Place 整数 ±1.0	1 Decimal Place 1位小数 ±0.2	2 Decimal Place 2位小数 ±0.05	Angular Dimensions 角度尺寸	0 Decimal Place 整数 ±2°	1 Decimal Place 1位小数 ±0.5°	Scale 比例 2:1			
	Tolerance Unless Stated Otherwise 未注尺寸公差							Unit 绘图单位 mm		
						Approved_by 批准 Julian Parker	2020/05/27			
						Checked_by 审核 Leo Wu	2020/05/27			
						Drawn_by 绘图 Li Dongsen	2020/05/27			