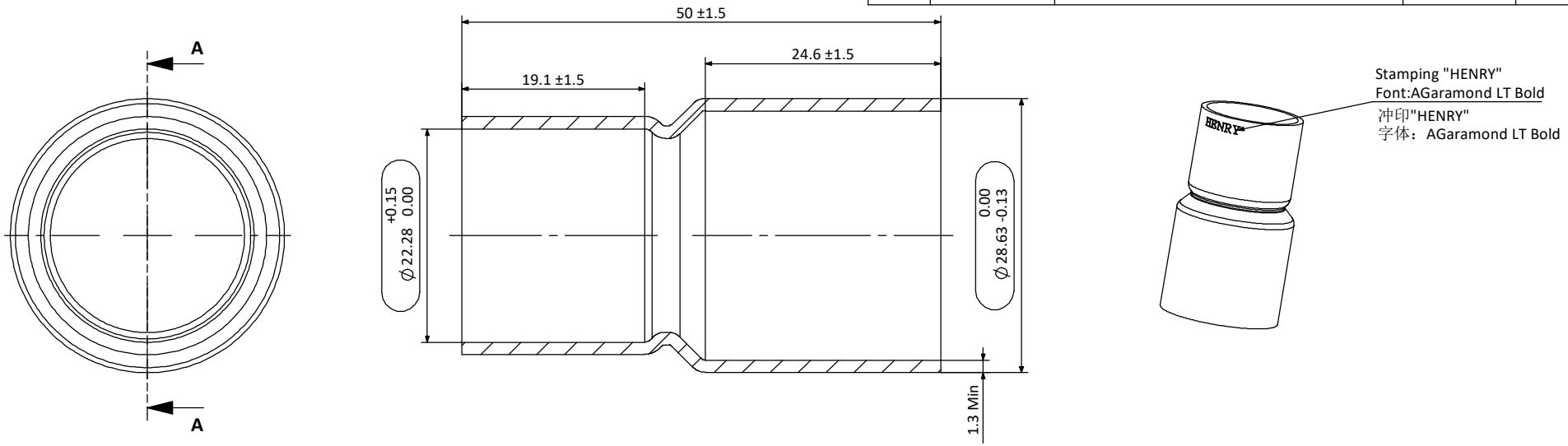
HGI Part No.	09/08/2018 HENRY JTP APPROVED DOCUMENT
1004Z-1814	

REV. 版本	ENC 工程变更通知	Description 变更描述	Name 变更人	Date 变更日期



Technical requirements:
技术要求：

1. Copper tube must comply with ASTM B280 or AS 1432-1966 99.90% min Cu and min Ph of 0.015% and 0.040% max;
   铜管必须符合ASTM B280 或AS 1432-1966标准,最小含铜量99.90%，最小Ph 0.015%，最大Ph0.04%;
2. Maximum of 1% ovality acceptable for the connection pockets;
   承接口处椭圆度≤1%;
3. Parts need to be branded according to logo requirement;
   零件需按要求打印商标;
4. No sharp edges or shoulders. All changes in shape must be with a smooth and suitable radius for maximum strength;
   没有飞边和毛刺，所有形状改变的地方必须是平滑的并且适用于最大强度;
5. Minimum Wall thickness is the minimum wall thickenss anywhere within the fitting after forming;
   最小壁厚是指成型后任意位置的壁厚。

Dimensions inside an oval are critical dimensions
椭圆内尺寸为关键尺寸

Linear Dimensions 线性尺寸	0 Decimal Place 整数	1 Decimal Place 1位小数	2 Decimal Place 2位小数	Angular Dimensions 角度尺寸	0 Decimal Place 整数	1 Decimal Place 1位小数
	±1.0	±0.2	±0.05		±2°	±0.5°

Tolerance Unless Stated Otherwise
未注尺寸公差

Ra 1.6

Description 产品名称	Bush (CU) 1 1/8 OD x 7/8 ID 铜衬套 1 1/8 OD x 7/8 ID		
Drawing No. 图纸编号	M040201719	REV 版次	A
Material Master No. 物料编号	040201719	Drawing Size 图幅	A4
Material 材质	TP2	Sheet Number 页码	1/1
Attribute 属性	1 1/8 OD x 7/8 ID	Third Angle Projection 第三视角	

Estimated Weight 预估重量	50 g	Approved_by 批准	Julian Parker	2018/8/9
Scale 比例	1:1	Checked_by 审核	Leo Wu	2018/8/9
Unit 绘图单位	mm	Drawn_by 绘图	Reuben Fan	2018/8/9

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