

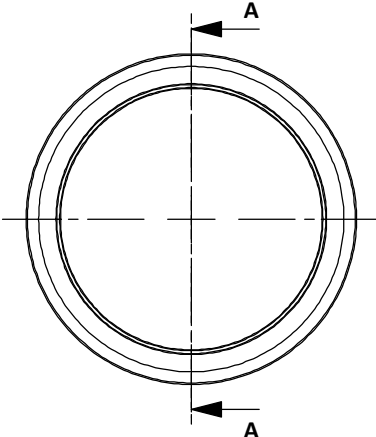
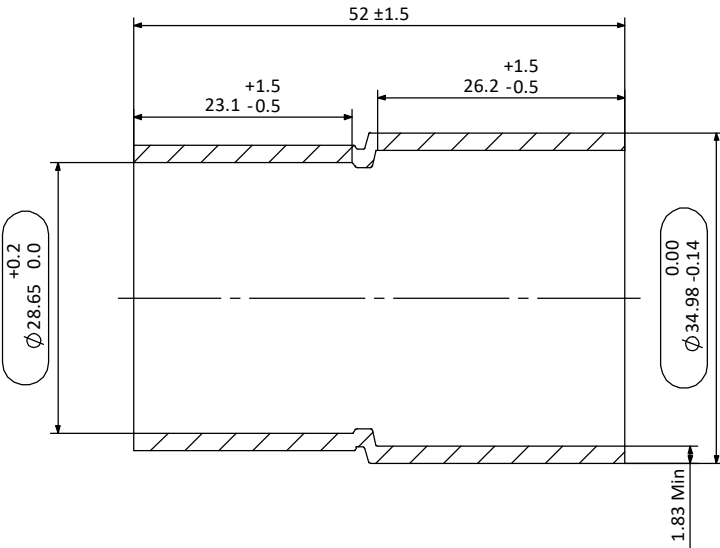
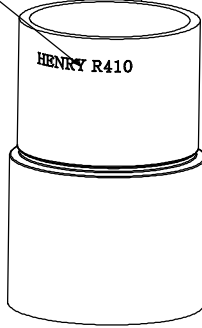







A		B				C			D																																			
HGI Part No.	22/08/2018  HENRY JTP  APPROVED DOCUMENT				REV. 版本	ENC 工程变更通知	Description 变更描述		Name 变更人	Date 变更日期																																		
1004Z-2218-410A																																												
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<p>Technical requirements: 技术要求:</p> <ol style="list-style-type: none"> Copper tube must comply with ASTM B280 or AS 1432-1966 99.90% min Cu and min Ph of 0.015% and 0.040% max; 铜管必须符合ASTM B280 或AS 1432-1966标准,最小含铜量99.90%, 最小Ph 0.015%, 最大Ph0.04%; Maximum of 1% ovality acceptable for the connection pockets; 承接口处椭圆度≤1%; Parts need to be branded according to logo requirement; 零件需按要求打印商标; No sharp edges or shoulders. All changes in shape must be with a smooth and suitable radius for maximum strength; 没有飞边和毛刺, 所有形状改变的地方必须是平滑的并且适用于最大强度; Minimum Wall thickness is the minimum wall thickenss anywhere within the fitting after forming; 最小壁厚是指成型后任意位置的壁厚。 																																												
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