

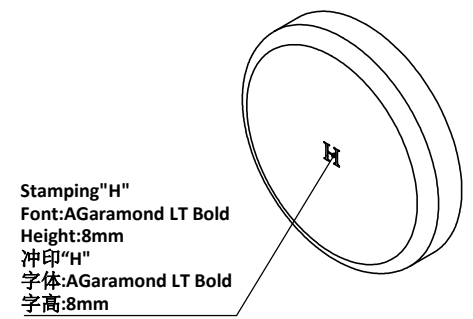
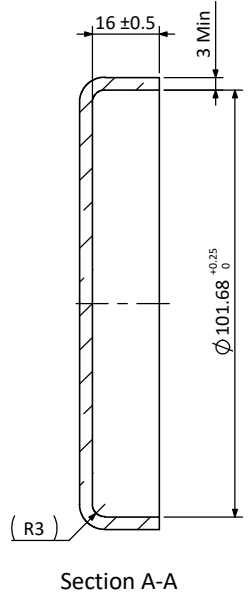
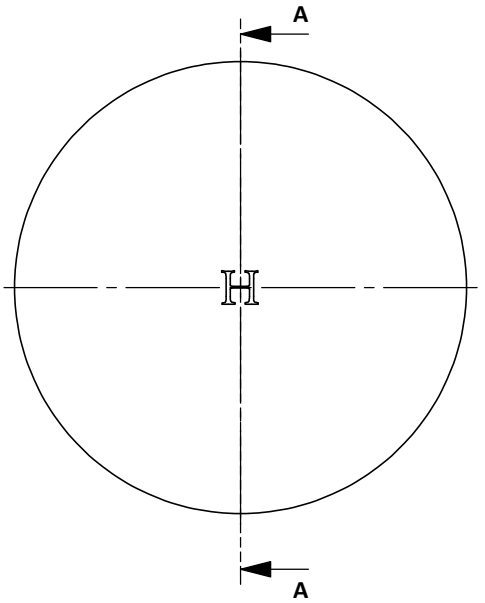


HGI Part No.	27/07/2022  HENRY JTP  APPROVED DOCUMENT
1120-64	



REV. 版本	ECN 工程变更通知	Description 变更描述	Name 变更人	Date 变更日期
B	ECN-HT22015	The material changed from TP2 to T2	Angel Zhang	2022.7.21




**Technical requirements:**

**技术要求:**

- Maximum of 1% ovality acceptable for the connection pockets;  
承接口处椭圆度≤1%;
- Parts need to be branded according to logo requirement;  
零件需按要求打印商标;
- No sharp edges or shoulders. All changes in shape must be with a smooth and suitable radius for maximum strength;  
没有飞边和毛刺, 所有形状改变的地方必须是平滑的并且适用于最大强度;
- Minimum Wall thickness is the minimum wall thickness anywhere within the fitting after forming;  
最小壁厚是指成型后任意位置的壁厚;
- Material certificates must be supplied each batch;  
每批产品需提供材质分析报告;

Description 产品名称	Copper Stop End 4" ID 封头 4" ID		
Drawing No. 图纸编号	M040201515	REV 版次	B
Material Master No. 物料编号	040201515	Drawing Size 图幅	A4
Material 材质	T2 	Sheet Number 页码	1/1
Attribute 属性	4" ID	Third Angle Projection 第三视角	

Linear Dimensions 线性尺寸	0 Decimal Place 整数	1 Decimal Place 1位小数	2 Decimal Place 2位小数	Angular Dimensions 角度尺寸	0 Decimal Place 整数	1 Decimal Place 1位小数	Ra 1.6 	Estimated Weight 预估重量	366.38g
	±1.0	±0.2	±0.05		±2°	±0.5°		Scale 比例	1:1.8
Tolerance Unless Stated Otherwise 未注尺寸公差								Unit 绘图单位	mm

Approved_by 批准	Julian Parker	2022/7/25
Checked_by 审核	Leo Wu	2022/7/25
Drawn_by 绘图	Zhou Lei	2020/05/13

