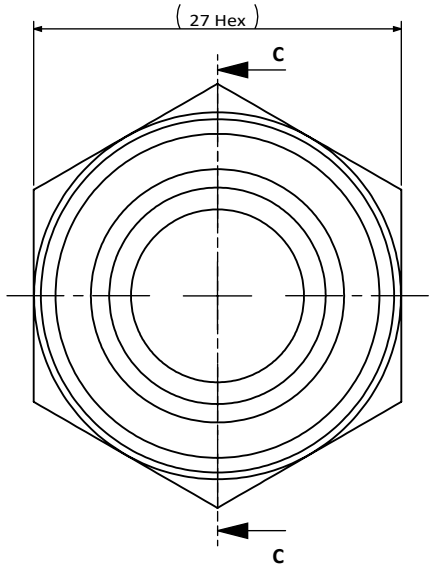
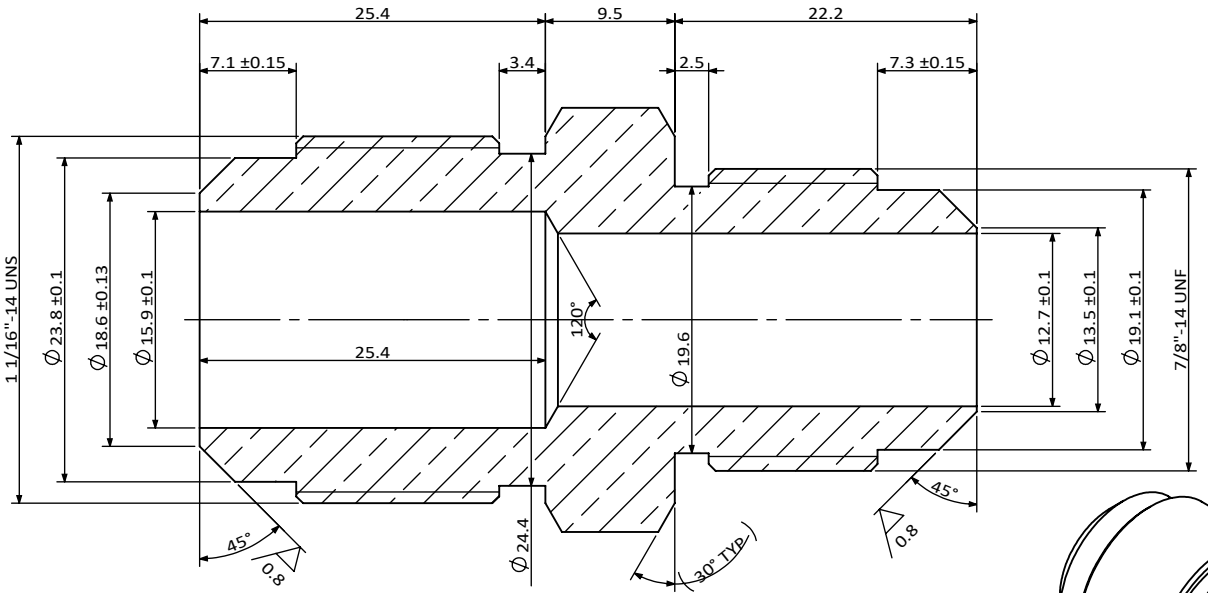
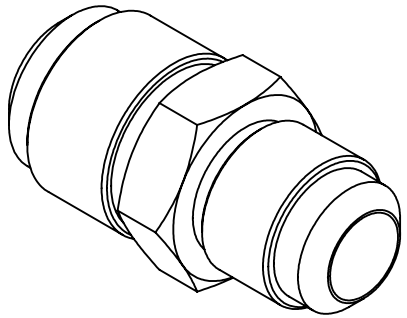
HGI Part No.	03/07/2020 HENRY JTP APPROVED DOCUMENT
200-1210	

REV. 版本	ECN 工程变更通知	Description 变更描述	Name 变更人	Date 变更日期





Section C-C



Technical Requirement:

技术要求：

1.All edges free of burr or flash;

不能有毛刺和飞边；

2.Surface should be clean and no rust(except oil stain);

表面应干净无生锈（油渍除外）

3.Material certificates must be supplied each batch;

每批产品需提供材质分析报告；

4.Unspecified geometric tolerance according to ISO 2768-K.

未注形位公差参照ISO-2768-K执行。

Description 产品名称	Union 1 1/16"-14 UNS X 5/8" MSAE 接头 1 1/16"-14 UNS X 5/8" MSAE
Drawing No. 图纸编号	M040202074
REV 版次	A
Material Master No. 物料编号	040202074
Drawing Size 图幅	A4
Material 材质	HPb59-1
Sheet Number 页码	1/1
Attribute 属性	1 1/16"-14 UNS X 5/8" MSAE
Third Angle Projection 第三视角	

Dimensions inside an oval are critical dimensions
椭圆内尺寸为关键尺寸

Linear Dimensions 线性尺寸	0 Decimal Place 整数	1 Decimal Place 1位小数	2 Decimal Place 2位小数
	±1.0	±0.2	±0.05

Angular Dimensions 角度尺寸	0 Decimal Place 整数	1 Decimal Place 1位小数
	±2°	±0.5°

Ra 1.6

Tolerance Unless Stated Otherwise
未注尺寸公差

Estimated Weight 预估重量	146.71g	Approved_by 批准	Julian Parker	2020/07/02
Scale 比例	1.8:1	Checked_by 审核	Leo Wu	2020/07/02
Unit 绘图单位	mm	Drawn_by 绘图	Zhou Lei	2020/06/23

HENRY