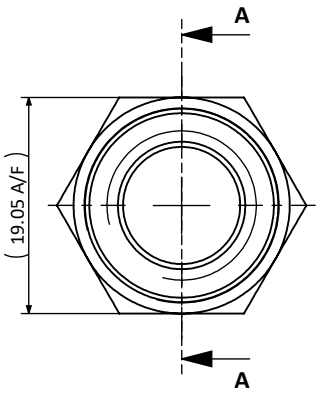
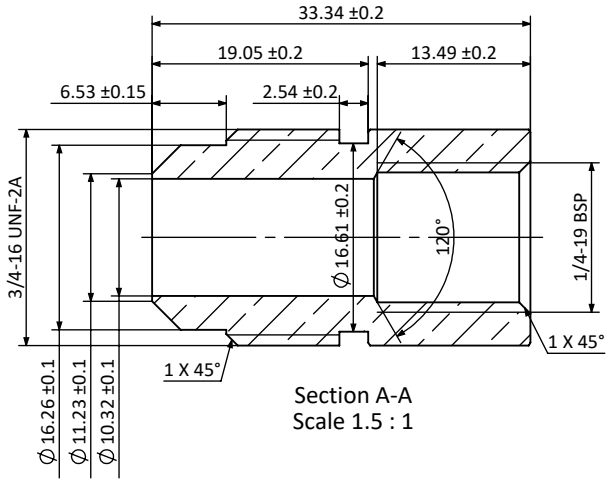
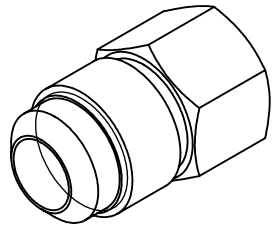
HGI Part No.	17/06/2019 HENRY JTP APPROVED DOCUMENT
206-0804	

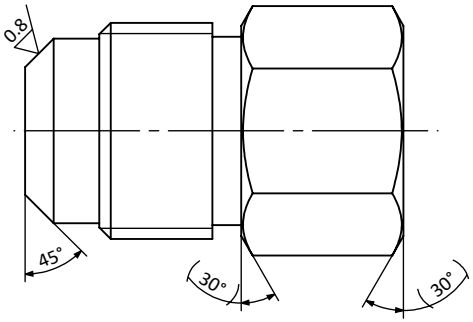
REV. 版本	ENC 工程变更通知	Description 变更描述	Name 变更人	Date 变更日期





Section A-A
Scale 1.5 : 1





Technical Requirement:
技术要求：

1.All edges free of burr or flash;
不能有毛刺和飞边；

2.Surface should be clean and no rust(except oil stain);
表面应干净无生锈（油渍除外）；

3. Where is not specified,the thread must be within 1 pitch from the hex shoulder;
除有特别说明，螺纹到六角端面的距离应在1个螺距内；

4.Material certificates must be supplied each batch;
每批产品需提供材质分析报告；

5.Unspecified geometric tolerance according to ISO 2768-K。
未注形位公差参照ISO-2768-K执行。

Description 产品名称	Union 1/2 MSAE × 1/4 FBSP 接头 1/2 MSAE × 1/4 FBSP		
Drawing No. 图纸编号	M040202157	REV 版次	A
Material Master No. 物料编号	040202157	Drawing Size 图幅	A4
Material 材质	HPb59-1	Sheet Number 页码	1/1
Attribute 属性	N/A	Third Angle Projection 第三视角	

Dimensions inside an oval are critical dimensions
椭圆内尺寸为关键尺寸

Linear Dimensions 线性尺寸	0 Decimal Place 整数	1 Decimal Place 1位小数	2 Decimal Place 2位小数	Angular Dimensions 角度尺寸	0 Decimal Place 整数	1 Decimal Place 1位小数
	±1.0	±0.2	±0.05		±2°	±0.5°

Ra 1.6

Tolerance Unless Stated Otherwise
未注尺寸公差

Estimated Weight 预估重量	50.76g
Scale 比例	2:1
Unit 绘图单位	mm

Approved_by 批准	Julian Parker	2019/05/24
Checked_by 审核	Leo Wu	2019/05/24
Drawn_by 绘图	Zhou Lei	2019/05/17

HENRY